

8. A method according to any one of the preceding claims wherein the accelerator is in the form of a slurry.

5 9. A method according to any one of the preceding claims wherein the accelerator is in the form of a suspension.

10. A method according to any one of the preceding claims wherein the cementitious material is gypsum plaster or stucco.

10 11. A method according to any one of the preceding claims wherein the support is a paper or cardboard sheet.

12. A method according to any one of the preceding claims wherein the outlet is a conduit.

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13. A method according to any one of the preceding claims wherein the accelerator is in the form of finely wet ground gypsum.

14. A method according to claim 11 wherein a second paper or cardboard sheet
20 is applied over the slurry located on said first support.

15. Apparatus for manufacturing a cementitious product comprises a mixing chamber for mixing a cementitious material with water to produce a slurry, an outlet for directing said slurry onto a support and means for delivering an
25 accelerator for increasing the setting or hardening speed of said slurry wherein said means for delivering an accelerator is located close to or at the mixer outlet such that said accelerator is fed into said slurry before it is located on said support.

30 16. Apparatus according to claim 15 wherein said outlet is a conduit.

17. Apparatus according to claim 14 or claim 15 wherein said means for delivering said accelerator comprises a feed conduit connected to said outlet.

5 18. Apparatus according to claim 15 wherein said outlet conduit comprises an entrance and an exit said slurry being delivered to said conduit from said mixer and said accelerator feed conduit being connected to said mixer outlet conduit at the outlet conduit entrance.

10 19. Apparatus according to any one of claims 15 to 18 wherein said support comprises a sheet of cardboard or paper.

20. Apparatus according to claim 18 wherein a second sheet of cardboard or paper is provided over said slurry and accelerator mixture provided on said first support sheet.

15 21. Apparatus according to claim 15 wherein said cementitious product comprises gypsum plasterboard.

20 22. Apparatus according to any one of the preceding claims wherein said first support layer is provided on a moving conveyor.